



Qisheng Abrasive Technology Co., Ltd

Guangdong Qisheng Abrasive Technology Co., Ltd., established in 2008, specializes in the manufacture of high-quality abrasive products such as sanding sponges, and different types of jumbo rolls. Our independently developed " brand is widely recognized in the market.

Our factory, spanning an area of 20,000 square meters, is equipped with two advanced abrasive planting production lines to ensure the stability of product quality. Our production process covers abrasive planting, printing, velour backing, adhesive backing, and cutting stages, with multiple punching machines in place to enhance production efficiency. With our rigorous quality control system in place, we've achieved an excellence rate of over 99.9% for our products.

With a commitment to diligence, quality, and innovation, we aim to provide superior products and services. We pride ourselves on our technological expertise, customer collaboration, and quality OEM services, including packaging and logo design.







Product Catalog

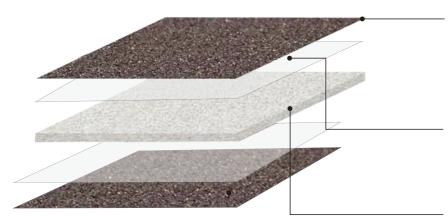


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Sanding Sponge Block





Brown Fused Alumina

GritP36-P280

High toughness, high stacking density, and good wear resistance

TPU Film

Good flexibility, able to handle various shapes and curved surfaces

High quality sponge

Good elasticity and softness to better fit the surface of the polished object

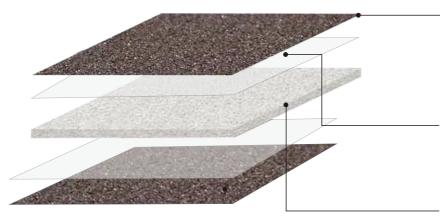


- Highly flexible due to the stretchy film and soft sponge
- Good for hand sanding on hard-to-reach areas and round shapes
- Consistent surface finishes even on curved parts
 Regular scratch pattern due to consistent grinding performance
- Wet & dry sanding available



Sanding Sponge Block





Brown Fused Alumina

GritP36-P280

High toughness, high stacking density, and good wear resistance

TPU Film

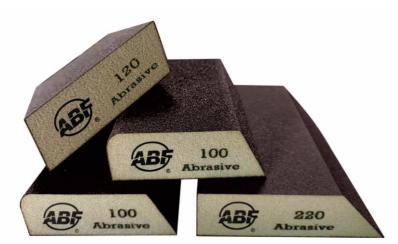
Good flexibility, able to handle various shapes and curved surfaces

High quality sponge

Good elasticity and softness to better fit the surface of the polished object

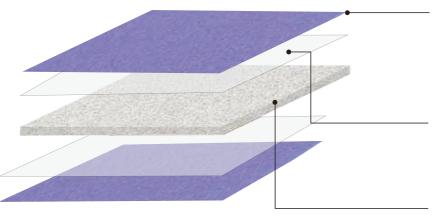


- Highly flexible due to the stretchy film and soft sponge
- Good for hand sanding on hard-to-reach areas and round shapes
- Consistent surface finishes even on curved parts
- Regular scratch pattern due to consistent grinding performance
- Wet & dry sanding available



Two-Sided Sanding Sponge





Brown Fused Alumina

GritP36-P280

High toughness, high stacking density, and good wear resistance

TPU Film

Good flexibility, able to handle various shapes and curved surfaces

High quality sponge

The foam sponge has a high density and high resilience

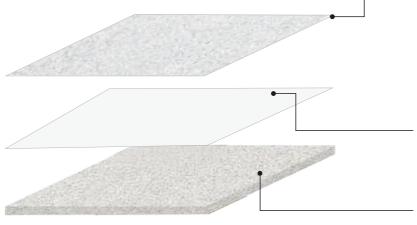


- Highly flexible due to the stretchy film and soft sponge
- Good for hand sanding on hard to reach areas and round shapes
- Consistent surface finishes even on curved parts
- Regular scratch pattern due to consistent grinding performance
- Wet & dry sanding available



One Side Sanding Sponge





White Fused Alumina

GritP500-P3000

Extremely high hardness and excellent wear resistance make it suitable for high precision machining and ultra-precision grinding

TPU Film

Good flexibility, able to handle various shapes and curved surfaces

High-quality sponge

Good flexibility to cope with various shapes and curves

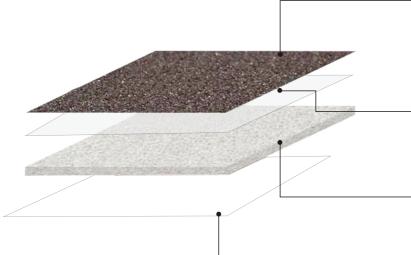
- Special bonding technology is used for the abrasive surface and substrate to ensure firmness
- It can adapt to different curved surfaces and angles
- The abrasive surface is smooth, free from burrs and impurities, and enhances the quality and efficiency of sanding





Velcro Sanding Sponge





Brown Fused Alumina

GritP180-P3000

High toughness, high stacking density, and good wear resistance

TPU Film

Good flexibility, able to handle various shapes and curved surfaces

High quality sponge

Good elasticity and softness to better fit the surface of the polished object

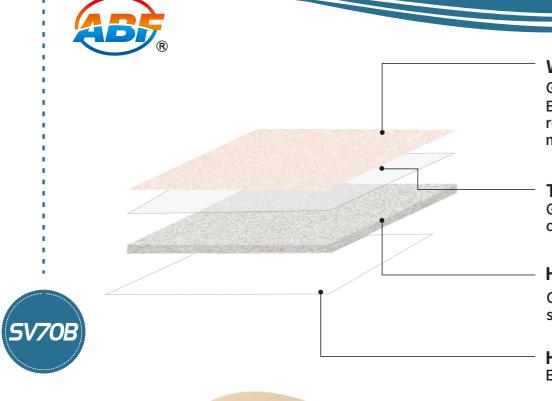
Hook & Loop

Enables fast and easy replacement



- Suitable for polishing various surfaces, curves, and parts.
- Soft substrate to prevent surface scratching.
- Sharp cutting performance, durable, and capable of producing a smooth and consistent surface when polished
- Wet & Dry sanding available

Velcro Sanding Sponge



White Fused Alumina

GritP320-P3000

Extremely high hardness and excellent wear resistance make it suitable for high precision machining and ultra-precision grinding

TPU Film

Good flexibility, able to handle various shapes and curved surfaces

High quality sponge

Good elasticity and softness to better fit the surface of the polished object

Hook & Loop

Enables fast and easy replacement

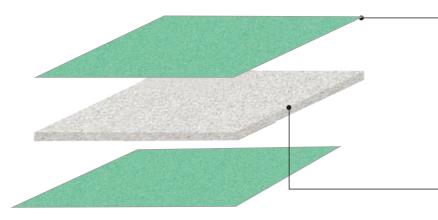


- Suitable for polishing various surfaces, curves, and parts
- Soft substrate to prevent surface scratching
- Sharp cutting performance, durable, and capable of producing a smooth and consistent surface when polished
- Wet & Dry sanding available

Eva Sanding Sponge



EV80



Zirconia +Aluminum Oxide

GritP40-P3000

High hardness and low wear, delivering efficient And precise polishing results

EVA sponge

Exceptional elasticity and excellent flexibility



- Ideal for removing defects
- Perfect for sanding small parts, models, and toys
- Wet & Dry sanding available

Flex Sponge Roll







Technical details

Grain: Alumina Oxide

Grit: P40-P800

Backing: Latex paper + Sponge

Size: 114mm*25m

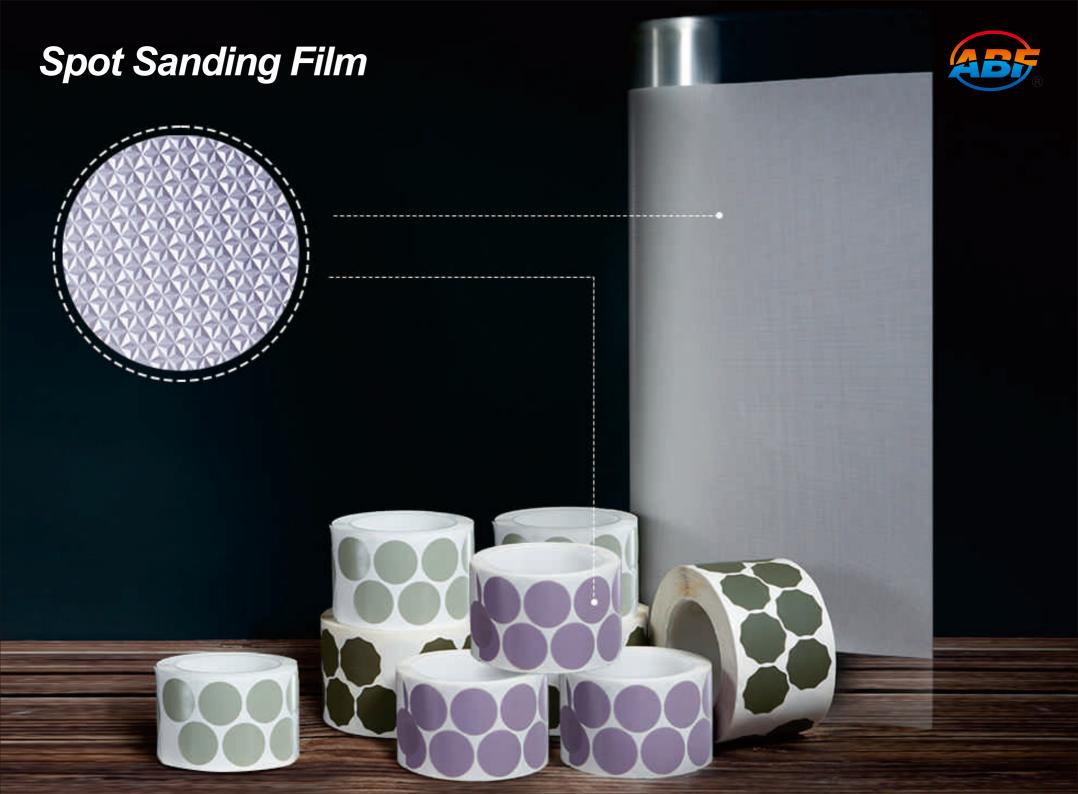
Coating: Open Coat

Applications: Wood, Paint, Metal, Plastic,

Drywall, Automotive Surface

Features

 Soft Flex Roll pre-cut sheets, conveniently packaged in roll form, are ideal for fine sanding on round edges, contours, and curves, providing an outstanding finish on primers and topcoats



Spot Sanding Rolls







Technical details

Grain: Silicon Carbide

Grit: P1000-P5000

Backing: PSA Latex Paper

Size: 32mm or Customized

Applications: Polishing of car paint,

mobile phone shell, plastic and furniture

- Ideal for the defect repair process for automotive finishes
- Faster cut and longer life
- Consistent performance and quality
- Minimum sanding scratches
- PSA for fast and easy change
- Wet & dry sanding available





Pyramid Three-Dimensional

Structure enhance the cutting force and durability of products, while ensuring the uniformity and consistency of grinding effects

Technical details

Grain: Silicon Carbide

Grit: P2500-P5000

Backing: PE Film

Size: 32mm or Customized

Applications: Polishing of car paint,

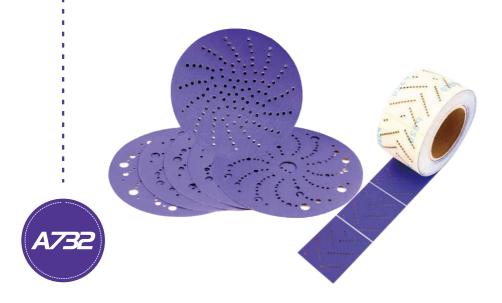
mobile phone shell, plastic and furniture

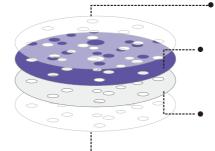
- Improved cutting force and excellent grinding performance
- Even and smooth surface treatment results
- Lower grinding temperature and fewer processing steps required
- Efficient and convenient for localized polishing and repair
- High-quality adhesive with strong adhesion and ease of use
- Dry & Wet sanding available



Ceramic Abrasive







Open Coat

Effective anti-clogging, more durable Ceramic + Alumina Oxide P60-P800 Faster cutting speed and longer durability

C-wt Latex Paper

Good flexibility, not easy to crack

PSA or Hook & Loop Enables fast and easy replacement

Self-sharpening of abrasives Continuously generating new cutting surfaces, high grinding efficiency, strong wear resistance

General Purpose Style



































































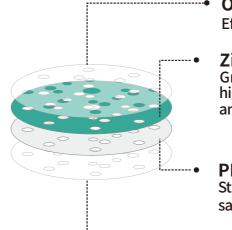


- Extremely fast cut and consistent finish
- Stay sharp and keep an extra-long life
- Deliver outstanding performance with less pressure
- Excellent durability and high efficiency, reduce overall process time
- PSA or Hook and loop for fast and easy change
- Wet & dry sanding available

Green Film







Open Coat

Effective anti-clogging and enhances durability

Zirconia +Aluminum Oxide

GritP60-P2000

high hardness and low wear, delivering efficient and precise polishing results

PET Film

Strong adhesion, high tensile strength, reducing sand loss

PSA or Hook & Loop

Enables fast and easy replacement

General Purpose Style

















































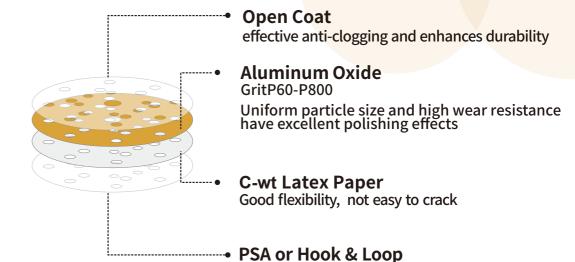


- Excellent cutting performance
- Create even and perfect surface
- Fine finish and less shelling
- Great for edges, corners, and irregular shapes sanding
- Long lasting and efficient
- Wet & dry sanding available

Gold Paper







Enables fast and easy replacement

General Purpose Style



















































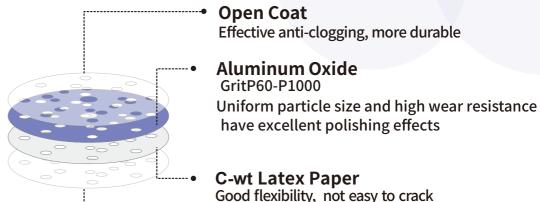


- Create fine and smooth surface
- Provides uniformed finish and less chipping
- Anti-clogging and reduce dust problem
- Long lasting and affordable
- PSA or Hook and loop for fast and easy change
- Dry sanding

White Abrasive







General Purpose Style



6"

1286















































 The electrostatic sand planting process results in even and full sand particles that won't fall off even when bent

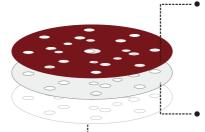
PSA or Hook & Loop

Enables fast and easy replacement

- Sharp grinding makes it easy to achieve the desired grinding effect
- Dry sanding

Red Abrasive





Brown Fused Alumina

GritP60-P1000

Uniform particle size and high wear resistance have excellent grinding effects

J-wt Cloth

Durable and sturdy, with strong tensile strength

PSA or Hook & Loop Enables fast and easy replacement

General Purpose Style

























































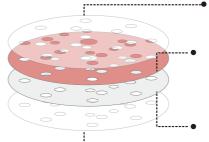




- Wear-resistant and not easy to break
- Cloth-backed sandpaper has high elasticity and polishing performance
- Economical, efficient, and durable
- Dry & Wet sanding available







Open Coat

Effective anti-clogging, more durable

Silicon Carbide

GritP600-P5000 Sharp abrasive with high hardness and wear resistance

FV Soft Film

Extremely flexible soft touch prevents over -sanding

PSA or Hook & Loop

Enables fast and easy replacement



Self-sharpening of abrasives

Continuously generating new cutting surfaces, high grinding efficiency, strong wear resistance

General Purpose Style















































- Ultra-fine surface and extremely flexible
- Soft to the touch, preventing over-polishing
- Polishes quickly and uniformly
- Cuts quickly and is durable
- Dry & Wet sanding available









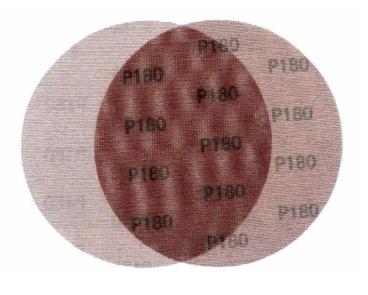






Net Sanding Disc





Technical details

Grain: Aluminum Oxide

Grit: P60-P800

Backing: **Polyester Fiber**

Surface grinding for wood, **Applications:**

metal, acrylic, paint,

polyester and fiberglass

Features

- More durable than traditional sanding discs
- Resistant to clogging, better dust extraction
- Versatile can be used on various surfaces and grits
- Helps achieve smoother, more consistent results
- Hook and loop for fast and easy change
- Wet & dry sanding available

General Purpose Style



6"















































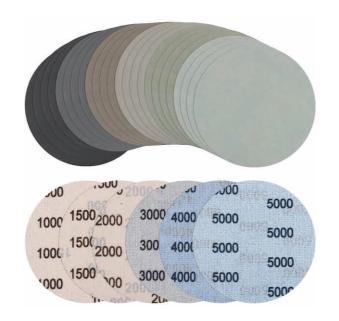






Velcro S/C Sandpaper





Technical details

Grain: Silicon Carbide

Grit: P60-P7000

Backing: C-wt Letax Paper

Car headlights, paint, **Applications:**

furniture mobile phone

casings, plastic, 3C electronics

Features

- Dense, uniform abrasive planting ensures powerful cutting
- High-quality latex paper offers flexibility and strong tensile strength
- **Durable and long-lasting**

General Purpose Style





















































Jumbo Rolls











PSA/Hook & Loop Backing

Custom Logo

Item	Width of Jumbo Roll
A732	1380mm
A312	1380mm
A312T	1380mm
A286	1380mm
AJ8	1380mm
SF358	1380mm
NS368	1380mm
MP88	1380mm
MS40	1380mm
MS88	1380mm

Customized size is available for all items

Sanding Rolls





We not only offer custom sizing, velcro and PSA backing, but also provide packaging design and OEM services.

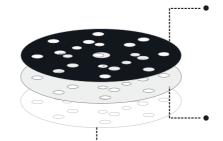


Custom Sandpaper for metallographic analysis



Metallographic Sandpaper





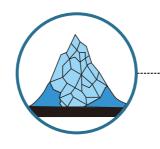
Brown Fused Alumina

GritP60-P2000 High hardness, extremely sharp, and strong wear resistance

C-wt Kraft Paper Good flexibility, water-resistant and wear-resistant

PSA or Hook & Loop

Enables fast and easy replacement



Self-sharpening

Black silicon carbide abrasive has a certain self-sharpening ability, which enables it to sharpen itself during use and maintain sharpness

Features

- Sharp cutting edge, uniform abrasive distribution:
- The sandpaper has no debris accumulation or shedding providing stronger cutting power
- The paper is specially treated for antislip performance with moderate hardness and superior performance
- Wet & dry sanding available

GENERAL PURPOSE STYLE

































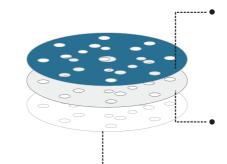






Metallographic Sandpaper



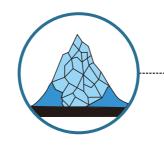


Green Silicon Carbide

GritP80-P5000 Higher hardness and better toughness compared to ordinary silicon carbide



PSA or Hook & Loop Enables fast and easy replacement



Self-sharpening

Black silicon carbide abrasive has a certain self-sharpening ability, which enables it to sharpen itself during use and maintain sharpness

Features

- Possessing extremely strong abrasive capability, capable of achieving rapid polishing effects
- Providing uniform finishing, with consistent scratch patterns
- Offering various grit sizes to meet different surface polishing requirements
- Wet & dry sanding available

GENERAL PURPOSE STYLE



































Scouring Pads

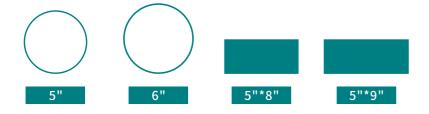
Industrial Scouring Pad







REGULAR SIZE



* other sizes and shapes could be customized as request

Technical details

Material: Nylon Fiber +Abrasive Particle

Grit: Coarse, Medium, Fine, Very fine

Color: Red, Blue, Grey, Brown, Orange,

White

Applications: Cleaning, derusting And

Polishing The Surface Of Various

Metal Materials Such As Wood,

paint, Aluminum

- Quickly remove the rust and dirt on the material surface
- Durable, not easy to break
- Can be bent and cut at will, easy to use, fast and efficient
- Hook and Loop are available

Kitchen Scouring Pad







Technical details

Material: 100%Cellulose

Size: 11.5*7*2cm or Customized

Color: White

Applications: Applicable to the cleaning of

Daily kitchenware and cooking

Utensils

FEATURE

- Non-Scratch Multipurpose
- Super absorbent & durable
- Natural & sustainable
- Stays clean & odor-free easy to day





Technical details

Material: Sponge+polyster

Size: 10*7*3cm or Customized

Color: Any color available

Applications: Applicable to the cleaning of

Daily kitchenware and cooking

Utensils

FEATURE

- Have a perfect performance in all kind
 Of cleaning
- Heavy duty cleaning
- Easy to wash and repeat to use
- Strong cleaning capacity



Abrasive Sheet







Technical details

Grain: Silicon Carbide P60-P2000

Backing: C-wt Kraft Paper

Size: 9" x 11"

Applications: Automobile, Wood, Paint,

Electronics, Metal

Features

- Sandpaper works for hand or machine sanding, wet or dry
- Resin bonds waterproof paper to ensure flexibility and fit to hand or machine
- Wet & dry sanding available





Technical details

Grain: Silicon Carbide

Grit: P80-P5000

Backing: C-wt Latex Paper

Size: 9" x 11"

Applications: Automobile, Wood, Paint,

Electronics, Metal

- Electrostatic sandblasting, even, lasting abrasive distribution with reduced shedding
- Latex paper backing, strong, flexible, suitable for various shapes
- PSA or Hook and loop are available
- Wet & dry sanding available

Abrasive Sheet







Grain: Silicon Carbide

Grit: P80-P3000

Backing: C-wt Latex Paper

Size: 9" x 11"

Applications: Suitable for sanding and polishing

furniture,wood,paints,metal

Features

- This product is thin, strong, and tough, with a smooth surface and strong adhesion. It doesn't drop sand during use and has a fiber backing for long-lasting sanding without breakage
- PSA or Hook and loop are available
- Wet & dry sanding available



Technical details

CC89P

Grain: Silicon Carbide

Grit: P60-P2500

Backing: C-wt Latex Paper

Size: 9" x 11"

Applications: Putty, Aluminium Automobile,

Wood, Paint, Metal

- Electrostatic sand planting ensures even grain distribution and durable performanc e.
- Sparse planting technology for tear resistance and efficient heat dissipation
- PSA or Hook and loop are available
- Suitable for dry and wet sanding









Technical details

A851

Dia	Grain	Grit	Backing	Max Prm
1''		Extra Coarse Coarse		30000
2''	Aluminum Oxide	Medium Fine Super Fine	Plastic	25000
3''				18000

Product Name

Non-Woven Roloc Disc

Applications

Used for deburring, polishing, cleaning, and finishing both metallic and non-metallic surfaces

- Strong wear resistance and durability
- Non-woven material fibers are soft and will not scratch the surface
- Use the Roloc system for convenient and fast replacement
- Can be used on flat and curved surfaces
- Commonly used in different types of grinding tools, such as handheld and angular grinding tools





Technical details

4852

Dia	Grain	Color	Backing	Max Prm
1''		Black		30000
2''	Silicon Carbide	Blue Purple	Plastic	25000
3''		Orange		18000

Product Name

Fiberglass Roloc Disc

Applications

Perfect for removing paints, varnishes, solder joints, rust, sealants and other surface contaminants

Features

 Not damage the surface of the object, the grinding force is uniform, the processing effect is uniform and wearresistant, the water resistance is strong, the plasticity is strong, the softness is good



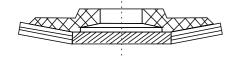
Flap Disc Introduction



- Flap discs are constructed by layering coated abrasive flaps so they wear away and expose new,sharp grain
- Flap discs increase productivity and reduce total grinding and finishing costs by grinding, blending & finishing in 1 step

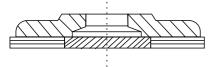
Backing Shape

Conical Shape Features (Type 29)



- Built-in angle for increased contact area
- Best for use on contoured surfaces and edge work
- Minimizes workpiece gouging
- More aggressive stock removal due to higher angle
- 15°-25° working angle

Flat Shape Features (Type 27)



- Best for use on miter joints, corners and edges
- Best choice for finishing intricate and ornate surfaces
- Ideal for smooth finishing
- 0°-15° working angle

Backing Type

Fiberglass Backing Features

- Backing will wear uniformly with abrasive cloth
- Will not splinter or smear on the workpiece
- Lighter, quieter operation

Plastic Backing Features

- Non-scratching, high strength backing
- Resistant to temperature extremes, common chemicals and solvents
- Some plastic backings are trimmable

Brown Fused Alumina





Technical details

Dia	Arbor	Grit	Max Prm	Backing Shape	Backing Type
4''	5/8''	P36-P220	15200	T27/T29	Fiberglass/Plastic
4-1/2''	7/8''	P36-P220	13300	T27/T29	Fiberglass/Plastic
5''	7/8''	P36-P220	12200	T27/T29	Fiberglass/Plastic
6''	7/8''	P36-P220	10200	T27/T29	Fiberglass/Plastic
7''	7/8''	P36-P220	8500	T27/T29	Fiberglass/Plastic

Product Name

Aluminum Oxide Flap disc

Applications

Stainless steel grinding, Weld grinding, Burr removing, Metal polishing, Wood Grinding, Paint removing

- Premium aluminum oxide with grinding aid for grinding and finishing on stainless steel with minimal discoloration
- Works great on aluminum and non-ferrous materials with minimal loading
- Provides long life while maintaining high stock removal rates

Ceramic



Product Name

Ceramic Flap Disc

Applications

Stainless steel grinding, Weld grinding, Burr removing, Metal polishing, Wood Grinding, Paint removing Grinding, Paint removing

Technical details

Dia	Arbor	Grit	Max Prm	Backing Shape	Backing Type
4''	5/8''	P40-P120	15200	T27/T29	Fiberglass/Plastic
4-1/2''	7/8''	P40-P120	13300	T27/T29	Fiberglass/Plastic
5''	7/8''	P40-P120	12200	T27/T29	Fiberglass/Plastic
6''	7/8''	P40-P120	10200	T27/T29	Fiberglass/Plastic
7''	7/8''	P40-P120	8500	T27/T29	Fiberglass/Plastic

- Premium ceramic grain outlasts conven
 -tional zirconium in most applications
- Cooler cutting and fast, consistent finishes





Product Name

Zirconia Flap Disc

Applications

Stainless steel grinding, Weld grinding, Burr removing, Metal polishing, Wood Grinding, Paint removing

Technical details

Dia	Arbor	Grit	Max Prm	Backing Shape	Backing Type
4''	5/8''	P40-P120	15200	T27/T29	Fiberglass/Plastic
4-1/2''	7/8''	P40-P120	13300	T27/T29	Fiberglass/Plastic
5''	7/8''	P40-P120	12200	T27/T29	Fiberglass/Plastic
6''	7/8''	P40-P120	10200	T27/T29	Fiberglass/Plastic
7''	7/8''	P40-P120	8500	T27/T29	Fiberglass/Plastic

- High performance zirconium grain for a wide variety of grinding and finishing applications
- Provides long life while maintaining high stock removal rates



Coarse Medium Fine



Product Name

Non-Woven Flap disc

Applications

Stainless steel, Aluminum, Titanium, Nonferrous materials and alloys, Fiberglass and plastic

Technical details

Dia	Arbor	Grit	Max Prm	Backingg Shape	Backing Type
4''	5/8''	Coarse Medium Fine	15200	T27/T29	Fiberglass
4-1/2''	7/8''		13300	T27/T29	Fiberglass
5''	7/8''		12200	T27/T29	Fiberglass
6''	7/8''		10200	T27/T29	Fiberglass

- Non-woven material
 Layered flaps create a thick, cushioned
 design which provides a nice finish
- Designed for surface preparation, cleaning and finishing applications









Technical details

Dia	Arbor	Grit	Max Prm	Backing Shape	Backing Type
4-1/2''	7/8''		13300	T27/T29	Fiberglass
5''	7/8''		12200	T27/T29	Fiberglass



FW49B Product Name
Woolen Polishing Wheel

Technical details

Dia	Arbor	Grit	Max Prm	Backing Shape	Backing Type
4-1/2''	7/8''		13300	T27	Fiberglass
5''	7/8''		12200	T27	Fiberglass

Applications

Mainly used for precision instruments, medical apparatus and instruments, glasswork, stainless steel, bowlder and marble

- Flexible felt/wool disc easily works with contoured surfaces for consistent polishing action
- Cool working action without burning
- Designed for smooth polishing action